Alodine® 1132™
Touch-N-Prep® Coating

Vision on Sustainability
- Environmental Protection
- Corporate Citizenship
- Social Responsibility
- Economic Success
- Productivity
- Eco-efficiency

Approvals
- MIL-DTL-81706B, Type 1, Class 1A & 3, Form VI, Method D
- Boeing
- Boeing (McDonell Douglas)
- Bombardier
- Cessna
- Dassault Aviation
- Honeywell

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Pen Instructions

Touch-N-Prep® pens are designed for easy and safe repair of clean, bare, or previously painted aluminum surfaces. It is a non-rinse, dry-in-place application that can be applied using the following steps:

1. Before applying the coating, the treated surface must be cleaned using the following process:
   - Use a moistened abrasive pad to remove oxides from the surface of the metal.
   - Wipe substrate with a damp lint-free cloth to ensure complete removal of soils and dislodged oxides generated from the previous step.
   - Allow surface to dry before Touch-N-Prep® application.

2. To activate, hold the Touch-N-Prep® pen upright, pop off the cap and hold the pen tip down onto a clean surface to begin the flow of solution to the tip. Do not twist or turn to remove the cap, since this may result in the pen leaking.

3. Press the pen tip down on the surface until solution fills the pen tip. Apply the Alodine® 1132™ solution to the metal surface with firm, smooth, even strokes, covering all edges. Overlap each stroke and allow to dry.

4. Within 5 minutes of the first coat, apply a second coat at a 90° angle to the first coat with the same smooth, firm stroke.

5. Allow the Alodine® Touch-N-Prep® coating to air dry thoroughly.

6. Frequent short jabs to rewet the application tip are preferred to maintain constant coating weights and avoid over-wetting the felt tip.

7. Always immediately replace the cap when not in use to avoid evaporation and contamination.